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The blade features a hook-like shape on the spine. The hook, which will catch the edge of the pocket, allows the blade to deploy, making the knife ready to use, without changing the grip, in one single action.





Patent Pending Lock we have dubbed the Dynamic Locking Mechanism[™] (DLM). The DLM allows us to utilize a traditional opening maneuver using a finger flipper, however the blade when opened is supported by a bar that locks the blade in place for an extremely secure and rigid connection to the handle. To release the blade from its open position, simply press up on the lever located on the side of the handle and the blade will safely be released and will then secure the blade in the closed position.





Rapid Lock[™] is an ambidextrous blade locking design. The Rapid Lock[™] utilizes a small hardened steel bar that rides forward and back in a slot machined into both steel liners. The bar extends to both sides of the knife, spans the liners and is positioned over the rear of the blade. The bar engages a ramped portion of the knife blade when it is pulled towards the user, releasing the blade. Two sets of ball bearings allow this knife to easily open and close with minimal wrist action. When the knife is open the tang is solidly wedged between the stop pin and the Rapid Lock[™] itself making it a safe and easy to use locking mechanism.





The A.C.S.[™] lock uses a spring-loaded plunger to hold the knife open essentially locking the blade in place. Depressing the button lines up a notch in the plunger and allows the blade to pivot on the ball bearing system. The A.C.S.[™] lock is a strong lock that doesn't require the user to put a finger in the blade's path when closing the knife. The lock is both fast, safe and easy to use.





The B.B.P.S.[™] opening mechanism is a manual opening system that enables smooth easy blade operation without the use of a spring or torsion bars to "assist" the blade out of the handle. Instead the B.B.P.S.[™] system uses a series of ball bearings that surround the pivot point of the knife blade. As the user pulls back on the index flipper or pushes downward on the thumb stud, the ball bearings rotate so that the blade glides out of the handle and then locks into place with the use of a frame or liner lock.







MT-705BG

- 3.50" partially serrated, gold TiNite coated stainless steel blade and liner 4.75" closed
- .
- Black aluminum and gold TiNite coated stainless steel handle · Gold TiNite coated pocket clip



MT-705RB

Rainbow TiNite coated blade and liner



MX-8027A

- 3.75" black stainless steel blade with net pattern
- . 5.00" closed Black aluminum handle .
- Pocket clip



MT-378

- · 3.00" black stainless steel tanto blade
- 4.50" closed . Brushed finish black aluminum handle
- Pocket clip

- MT-424BK 3.00" black stainless steel blade •
- 4.75" closed .
- . Black aluminum handle
- . Glass punch, rope cutter and pocket clip

- MX-8017F* 3.00" black stainless steel blade
- 4.75" closed
- Red aluminum handle with Fire Dept. medallion
- Glass punch, rope cutter and pocket clip



- MT-740EM* 3.50" partially serrated, black stainless steel blade with EMT marking 4.50" closed
- Black and orange aluminum handle with EMT medallion .

Glass punch, rope cutter and pocket clip \mathbf{e}

MT-740FD*

Fire Dept. medallion

FMT



MT-1076BK

- 3.00" satin finish stainless steel blade 5.00" closed •
- Black aluminum handle
- Lock back
- . Pocket clip



MT-1076GY

Blue TiNite coated stainless steel blade ٠ Gray aluminum handle



MT-317

- 3.50" black stainless steel blade
- 5.00" closed . Black aluminum handle
- Pocket clip



MT-472RB

- 2.75" rainbow TiNite coated stainless steel blade
- 3.50" closed Rainbow TiNite coated stainless steel handle
- Pocket clip

6

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MT-529BK

- 2.75" black stainless steel blade
- 4.50" closed Black aluminum handle
- Pocket clip

JN-902

- 3.50" partially serrated, satin finish hawkbill stainless steel blade
- 4.50" closed
- Black aluminum handle • .



M-1020BK*

- 3.25" partially serrated, black stainless steel blade with blood groove 5.00" closed
- Black double injection molded with rubber over nylon . fiber handle 550 paracord lanyard with skull trinket and pocket clip



MT-1171S

- 1.75" satin finish stainless steel blade 3.50" closed
- Stainless steel handle with carabiner and bottle opener

0

Frame lock



MT-408

.

3.25" black stainless steel blade

Elk Ridge"

ER-940ST

- 3.25" satin finish stainless steel blade .
- 4.50" closed
- Wood inlay handle with acid etched bolster
- Deep carry pocket clip A
- MT-210W
- 1.75" matte finish stainless steel blade • 3.00" closed
- Stainless steel handle with maple burl wood overlay
- Frame lock







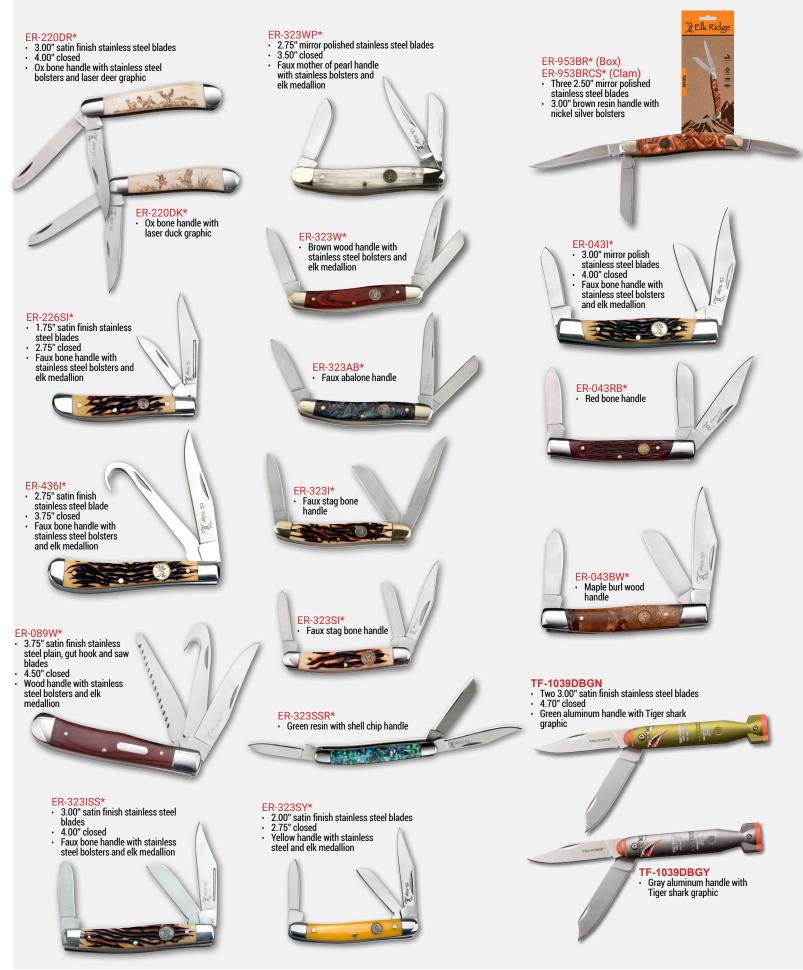




GENTLEMAN'S KNIVES

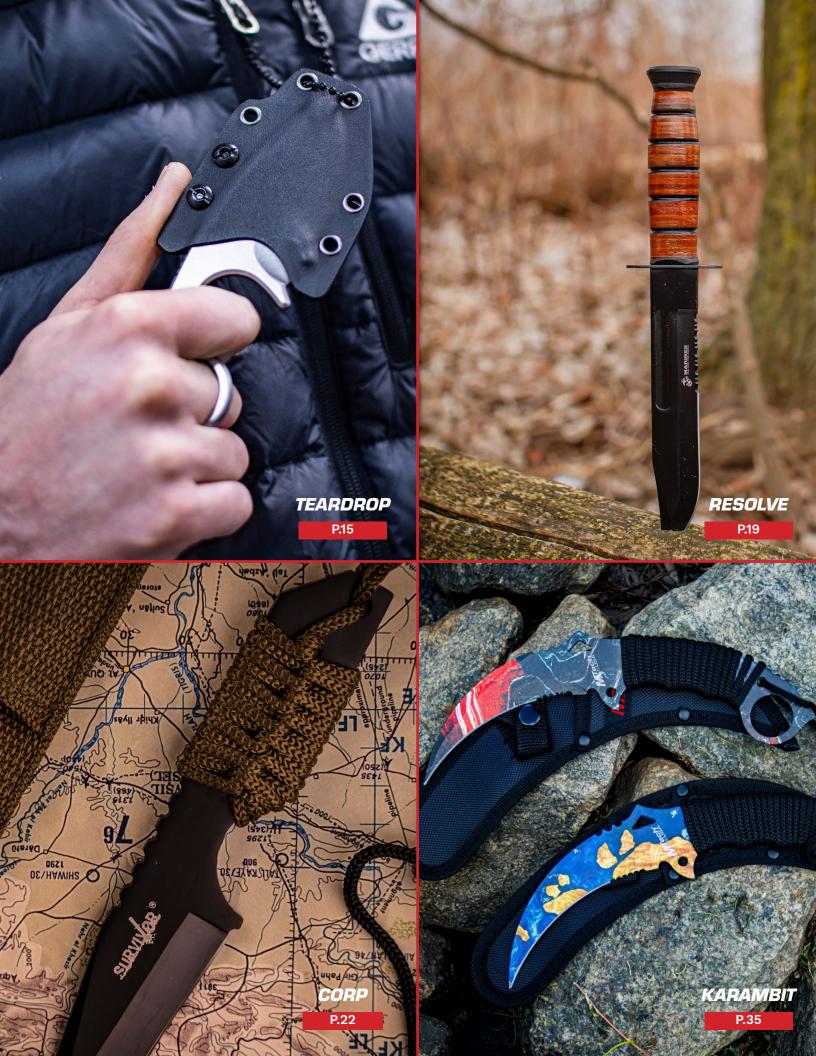


GENTLEMAN'S KNIVES



MANUAL FOLDERS/POP DISPLAYS







- M-FIX001SW* 9.00" overall 4.00" stonewashed finish stainless steel blade Black injection molded nylon fiber handle
- •
- Full tang construction Tactical MOLLE compatible nylon sheath .



- MX-8062BK* 12.00" overall 7.00" black stainless steel blade
- •
- •
- .



- MX-8054* 11.00" overall 5.50" black stainless steel blade Full tang construction Black G10 handle

- •



MX-8054GD*

5.50" gold TiNite coated stainless steel blade





- . 5.50" black stainless steel blade
- . Full tang construction
- •
- Black nylon fiber handle Nylon fiber sheath •



- MT-20-57BK* 12.50" overall 7.00" black stainless steel blade with saw back Full tang construction Black rubberized nylon fiber handle with lanyard

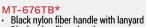
- Nylon sheath

MT-20-57GN* · Green rubberized nylon fiber handle with lanyard

- MT-676TC* 12.00" overall
- . 6.00" black stainless steel blade
- Camo coated nylon fiber handle with lanyard

FIRST REC

. Green nylon fiber sheath



Black nylon fiber sheath

FIRST RECON

MT-086* • 12.25" overall

.

- 7.00" Black stainless steel blade Rubberized handle with wing walk insert .

MER

and glass punch Nylon sheath



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- MU-20-02BK* 11.75" overall 6.75" black stainless steel blade Full tang construction Black Injection molded nylon fiber handle
- Nylon sheath

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- SV-FIX017* 8.75" overall 4.25" partially serrated black stainless steel blade Tan and black injection molded rubber and nylon fiber handle
- Nylon sheath



SURVINOR

- HK-717*

 15.00" overall
 9.00" black stainless steel blade
 Black injection molded rubber and nylon fiber handle with strike pommel Nylon sheath



- 15.00" overall
- 9.00" black stainless steel blade Black injection molded rubber and nylon fiber .
- handle with strike pommel
- Nvlon sheath



HK-793BK* • 12.75" overall

- 7.50° partially serrated black stainless steel with saw back Black finish partially serrated blade with saw back Black injection molded rubber and nylon fiber handle with strike .
- pommel Nylon sheath

HK-793GN*

handle with strike pommel



- . Nylon sheath



- HK-1037* 13.00" overall 7.25" camo coated stainless steel blade Camo coated handle with strike pommel
- Nylon sheath



7.50" stainless steel blade with embossed USA flag graphic

Green injection molded rubber and nylon fiber

- . . 5.00" black injection molded rubber handle with strike pommel
- Molded nylon fiber sheath



HK-1036*

- 13.00" overall • .
- 7.50" black stainless steel blade . Black rubberized handle with strike pommel

10.50" overall 5.75" black stainless steel blade Black rubberized handle with strike pommel

- Nylon sheath

HK-1036S*

Nylon sheath

. . .

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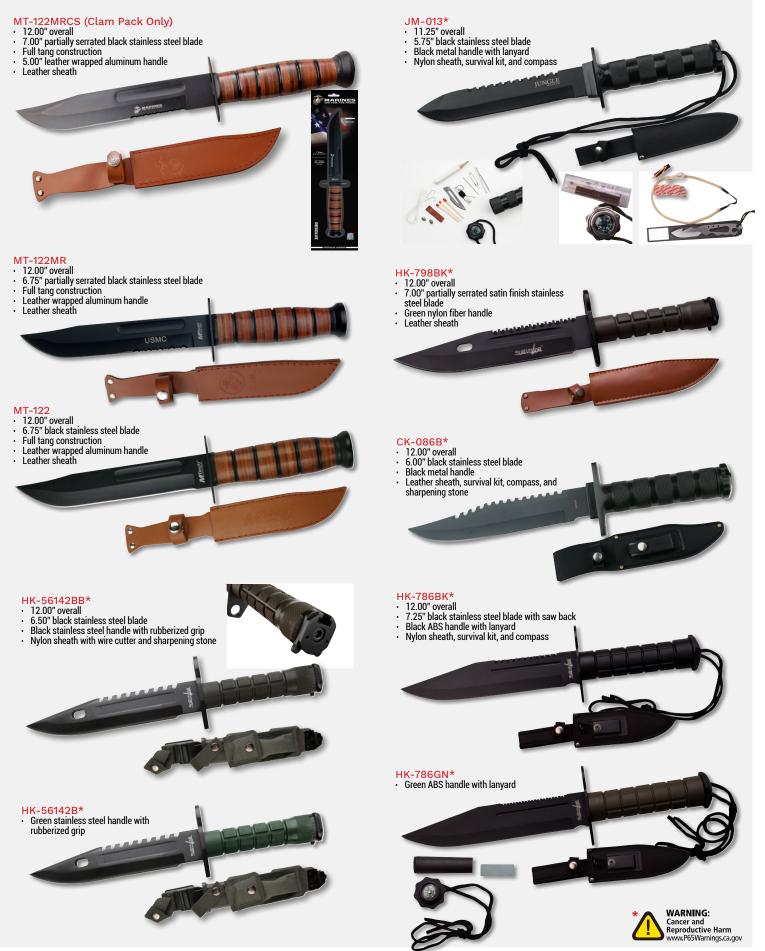
- 7.25" black stainless steel blade with sawback • Black rubberized handle with strike pommel
- . Nylon sheath

HK-1037S* · Camo coated handle



- 12.00" overall
 7.00" black stainless steel blade
- . Black rubberized handle with strike
- pommel . Nylon sheath





- HK-2236B* 15.00" overall 9.75" black stainless steel blade
- Black metal handle with rubberized texture overlay
- Nylon sheath, survival kit, compass, and sharpening stone





- MT-113* 10.50" overall 5.75" black stainless steel blade Full tang construction Black rubber handle .
- •
- . Nylon sheath

MT-575*

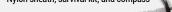
- 10.50" overall
- 6.00" black stainless steel blade with partially serrated spine .

Mrech

- Full tang construction Black rubber handle •
- . . Nylon sheath

HK-695* • 9.50" overall

- 5.00" satin finish stainless steel blade •
- Silver metal handle with grip and guard . Nylon sheath, survival kit, and compass





HK-695B*







- . Full tang construction
- Injection molded nylon fiber sheath

HK-740SL* .

HK-740BK* Black PTFE coated blade

- 6.50" overall
- 3.25" partially serrated, satin finish stainless steel blade Black rubberized handle . .
- Nylon sheath







KARAMBITS



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KARAMBITS



















FILLET



FILLET/GAME KIT



KUKRI/MACHETE



MACHETE



AXES





MT-629*

- 8.75" overall
 Black stainless steel blade
- Black cord wrapped handle with • lanyard
- •
- Full tang construction Nylon sheath .



ER-199*

- 10.50" overall
- Black stainless steel blade .
- Wood handle .
- Full tang construction
 Nylon sheath





- TF-AXE001S* 12.25" overall 3.00" satin finish stainless steel blade with etched USA flag
- Full tang construction .
- . Pakkawood handle
- Nylon sheath .



ER-199BR*

•

.

.

10.50" overall

Wood handle

Full tang construction
 Nylon sheath

Satin finish stainless steel blade

- MT-600PK* 9.00" overall Black stainless steel blade
- •
- •





ER-272* • 8.00" overall

- Black stainless steel blade .
- Black cord wrapped handle Full tang construction Nylon sheath .
- .
- •



-

TF-AXE003S*

4.25" satin finish

stainless steel blade

MT-600CA*

- .
- 9.00" overall Black stainless steel blade Camo cord wrapped handle .
- .
- Full tang construction Nylon sheath



MT-628* • 10.75" overall

- Black stainless steel blade
- Black cord wrapped handle with lanyard .
- Full tang construction •









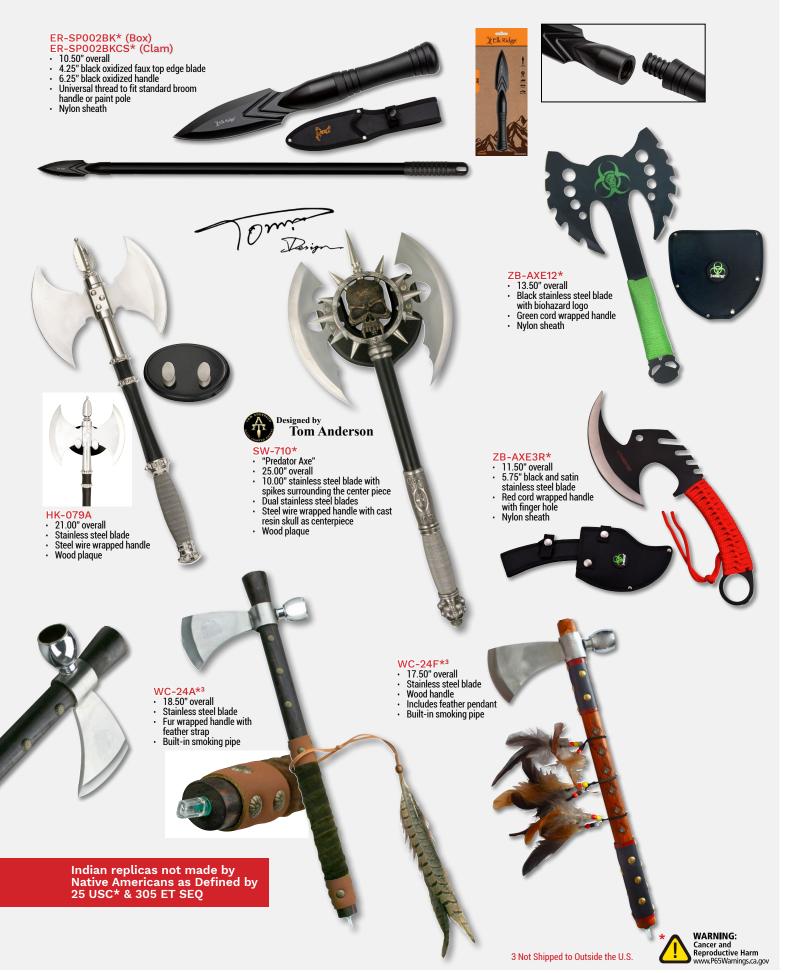


WARNING: Cancer and Reproductive Harm www.P65Warnings.ca.gov

AXES/SAWS/SHOVELS



AXES/SPEAR







PP-598-3ROY* • 6.50" overall • Black with red, orange, and yellow electroplated stainless steel blades

- Black stainless steel handles
- Nylon sheath .



PP-598-3BSP* Black stainless steel blades and handles with spider graphic



PP-121-3*

- 9.00" overall Two-tone stainless steel blades with gothic art design •
- · Nylon sheath



PP-108-2F*

- 9.00" overall Satin finish stainless steel blades with .
- heat transfer flame graphic Black stainless steel handles . Nylon sheath •



PP-108-2T* Lightning graphic



- PP-595-6MC*
 5.50" overall
 Black with green, blue, red, orange, and yellow electroplated stainless startledge
- steel blades Black stainless steel handles Nylon sheath .



PP-595-3BL*

- 5.50" overall Blue and black electroplated
- stainless steel blades Black stainless steel handles







- RC-595-3* 5.50" overall Black and satin finish stainless steel blade
- Black stainless steel handles
- Nylon sheath with elastic wrist strap



- KS-6807-2* 8.75" overall Satin finish stainless steel blades
- with blood groove Satin finish stainless steel handles





PP-114-3RGB* • 9.00" overall

- Black with green, blue, and red electroplated stainless blades
- Black stainless steel handles ٠



PP-114-3SB* Black and satin finish stainless steel • blades

Black stainless steel handles



TK-114-3* Black, satin finish and rainbow TiNite coated blades and handles



- RC-001RB* 6.00" overall Rainbow TiNite coated stainless
- steels blade and handles



PAK-312-L2* • 10.50" overall • Satin finish stainless steel



Nylon sheath



RC-179-3* • 8.00" overall

- Satin finish stainless steel blades
- with spider graphic
- Satin finish stainless steel handles



RC-1793B* Black stainless steel blades and handles with spider graphic



PP-022-3S* • 6.50" overall

- Satin finish stainless steel blades .
- Satin finish stainless steel handles
- Nylon sheath









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BO AND JO STAFFS

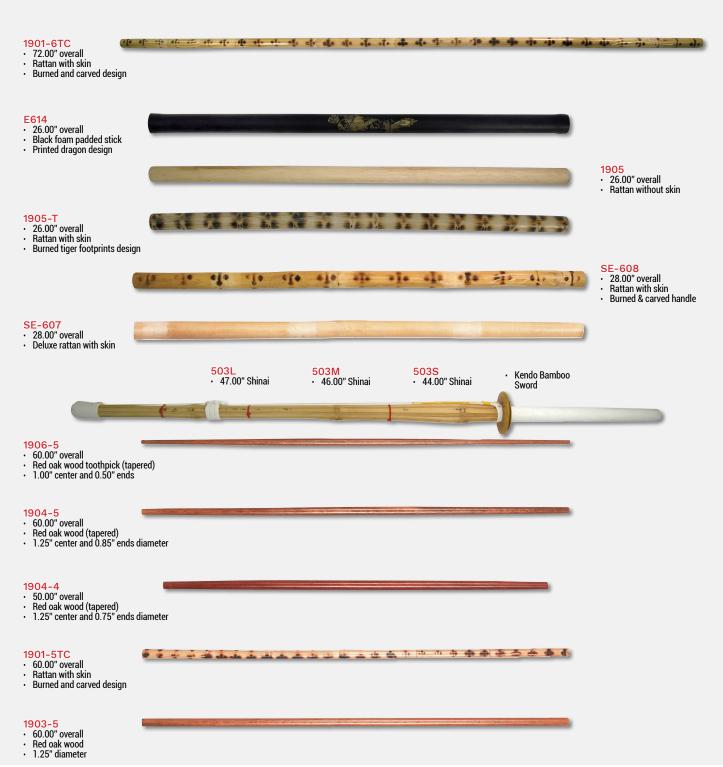
1906-6

- 72.00" overall
- Red oak wood toothpick (tapered) 1.00" center and 0.50" ends .
- .

- 1903-6 72.00" overall Red oak wood
- 1.25" diameter

1904-6

- 72.00" overall
- Red oak wood (tapered)
 1.25" center and 0.85" ends diameter



WOODEN TRAINING SWORDS



FOAM/POLYPROPYLENE TRAINING SWORDS



POLYPROLYLENE/NINJA WEAPONS



TRAINING GUNS/TONFA/KNIVES/SAIS



RECREATIONAL

			3704-010* Black metal frame Nylon fiber handle Durable rubber band
BG12-1B ¹²	• 12.00" Blowgun 1pc (Black)		
BG18-1B ¹²	• 18.00" Blowgun 1pc (Black)		
BG18-1BL ¹²	• 18.00" Blowgun 1pc (Blue)	8	
BG18-1CGN ¹²	• 18.00" Blowgun 1pc (Green Camo)		
BG24-1B ¹²	• 24.00" Blowgun 1pc (Black)		
BG24-1BL ¹²	• 24.00" Blowgun 1pc (Blue)		
BG24-1GN ¹²	• 24.00" Blowgun 1pc (Green)		
BG24-1CGY ¹²	• 24.00" Blowgun 1pc (Urban Camo)		
BG36-1B ¹²	• 36.00" Blowgun 1pc (Black)		
BG36-1CGN ¹²	• 36.00" Blowgun 1pc (Green Camo)		3704-A ¹² • Steel ammo for sling shot
BG36-1CGY ¹²	• 36.00" Blowgun 1pc (Urban Camo)		
BG48-1B ¹²	• 48.00" Blowgun 1pc (Black)		
CGY	T-10 ¹² • Target Darts • 10 piece pack		
SP-100 ¹² • Spear Head Dar • 100 piece pack	ts Spear Head Da 10 piece pack	arts	

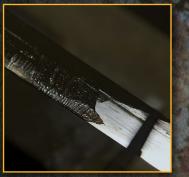




Samurai Sword Hand Forging Process









No edged weapon in history has ever been surrounded with such Mystique and tradition like the Japanese sword. The sword is so closely associated with the Japanese samurai that it became known as the "soul of the samurai". It was both weapon and symbol, forged as a religious act and wielded with superhuman skill. A sword forged by a celebrated master was one of the most prized gifts that a warrior could receive.

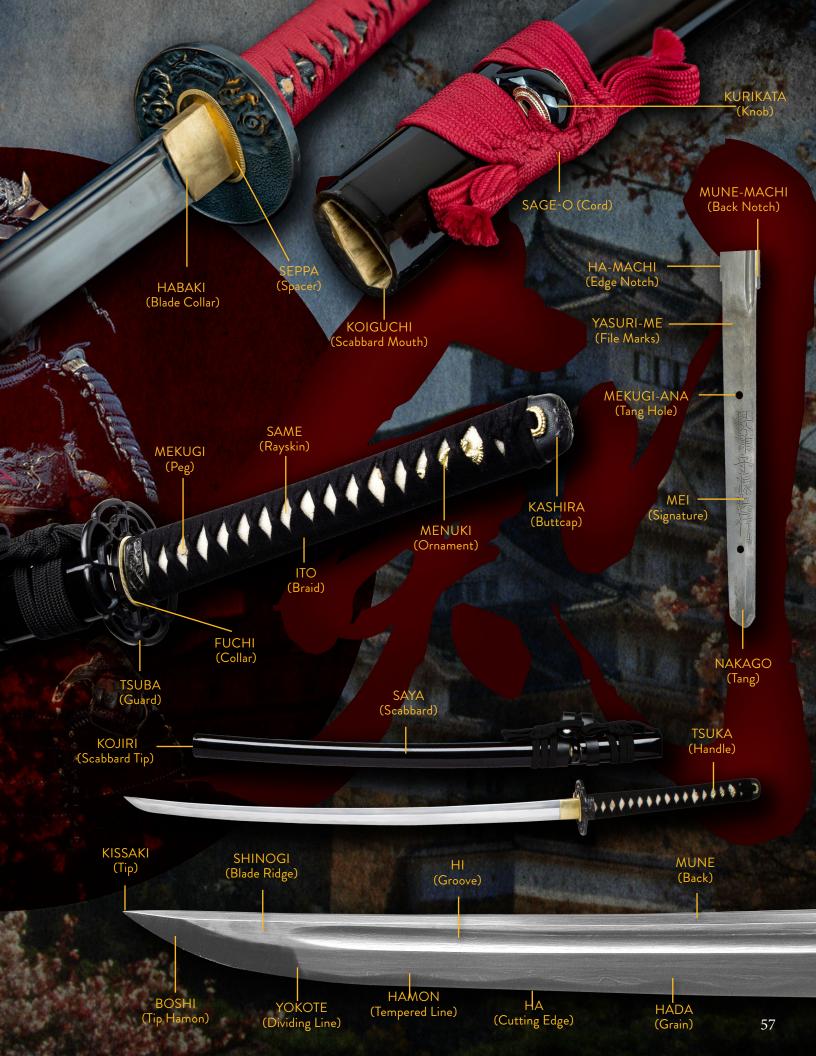
For more than 2600 years, the "City of Treasure Sword", Longquan, is known for making the best swords in the world. Located within the border of South Zhejiang, China and under the Fengyang Mountain, Longquan is rich in resources that are suitable for crafting swords.

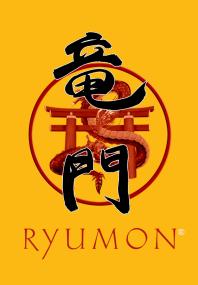
During the period of Warring States (770-476 B.C.), a famous sword maker named Ou Yezi created the most renowned sword in Longquan. Since then, the secret arts of crafting swords have been passed down from generation to generation. Ryumon and Ten Ryu swords are hand forged by master craftsmen

Ryumon and Ten Ryu swords are hand forged by master craftsmen with years of experience from Longquan. These master sword smiths combine modern knowledge with traditional secrets to produce superior quality swords with enhanced durability, sharpness, and exquisite craftsmanship.



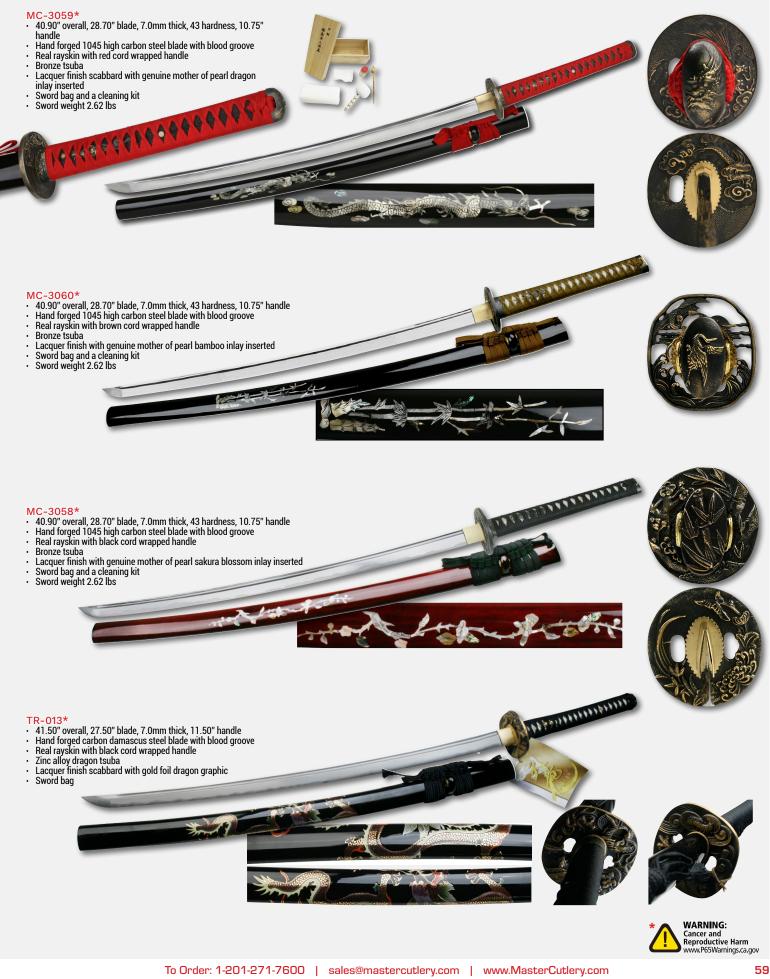






The Ryumon Raijin Katana has a hand forged and folded AISI 1060 carbon steel blade meticulously crafted for a Damascus look. Heat treated with traditional processes, the razor sharp edge has a hardness of roughly ~57Rc and a softer spine (~45Rc) to absorb shocks. A one-piece brass construction habaki (blade collar) enables the blade to fit securely into the saya (scabbard). The tsuba (guard) of this sword features a reproduction of "Raijin" (the god of thunder), based on the work of Tawaraya Sotatsu, a master painter of the Edo period. The saya (scabbard) is lacquer to a super high gloss finish with inlaid brass sakura (cherry blossom flower). Authentic ray skin (same) is used to wrap the tsuka (handle). Both the sage-o and ito are woven from imported Japanese silk for a sleek and elegant look. The koiguchi (scabbard mouth) and kojiri (scabbard tip) are made with genuine water buffalo horn.

11111111111 RY-3200* • 41.30" overall, 28.70" blade, 7.0mm thick, 60 hardness, 10.60" handle • Hand forged 1065 high carbon steel blade with blood groove • Top grade real rayskin with black cord wrapped handle Bronze tsuba Hand carved and painted dragon on scabbard Certificate of authenticity, silk sword bag, reference guide, and a cleaning kit Sword weight 2.97 lbs を言うでいまますもうもももも RY-3202* 41.30" overall, 28.70" blade, 7.0mm thick, 60 hardness, 10.60" handle Hand forged 1065 high carbon steel blade with blood groove Traditional Japanese clay temper technique Top grade real rayskin with black silk wrapped handle Bronze tsuba Hand carved and painted bamboo on scabbard Certificate of authenticity, silk sword bag reference guide, and a cleaning kit Sword weight 2.97 lbs ***** RY-3041* 40.90" overall, 28.00" blade, 7.0mm thick, 55 hardness, 10.75" handle Hand forged 1060 carbon steel blade with blood groove Real rayskin with silk wrapped handle Bronze tsuba Lacquer finish scabbard Certificate of authenticity, silk sword bag, reference guide, and a cleaning kit Sword weight 2.87 lbs











Matching Katana TR-004

- TR-004* 40.50" overall, 26.50" blade. 10.50" handle Hand forged 1045 high carbon steel blade and blood groove Real rayskin with black cord wrapped handle

Iron tsúba

- Lacquer finish scabbard
- Cotton sword bag and a cleaning kit

TR-005*

6494**141**8181

1++++++++++++++

- 31.50" overall, 19.00" blade, 10.00" handle Hand forged 1045 high carbon steel blade
- and blood groove
- Real rayskin with black cord wrapped handle • Iron tsuba

69999999

- Lacquer finish scabbard
- Cotton sword bag and a cleaning kit

Matching Katana MAZ-401 MAZ-401* • 40.00" overall, 28.00" blade, 7.5mm thick, 11.00" handle • Hand forged carbon damascus steel blade and blood groove • Real rayskin with black cord wrapped handle

- Zinc alloy tsuba
- Lacquer finish scabbard
- Cotton sword bag and a cleaning kit Sword weight 3.19 lbs

MAZ-401M*

- 31.50" overall, 20.00" blade, 7.5mm thick, 10.00" handle
- Hand forged carbon damascus steel blade and blood groove Real rayskin with black cord wrapped
- handle
- Zinc alloy tsuba
- Lacquer finish scabbard



MAZ-400*

- 40.00" overall, 28.00" blade, 7.5mm thick, 11.00" handle
- Hand forged high carbon damascus steel blade with blood groove
- Real rayskin with black cord wrapped handle Zinc alloy tsuba
- Lacquer finish scabbard
- . Cotton sword bag and a cleaning kit

- MAZ-021*
 41.00" overall, 28.00" blade, 7.5mm thick, 11.00" handle
 Hand forged carbon steel blade with Japanese horimono "Serve with dignity
 and honor" engraved
 Real rayskin with silk wrapped handle
 Time affect the set of the set of

- . .
- .
- Zinc alloy tsuba Lacquer finish scabbard Cotton sword bag Sword weight 2.98 lbs

MAZ-014W*

- 42.00" overall, 30.00" blade, 7.5mm thick, 12.60" handle Hand forged carbon steel blade with blood groove and dragon • .
- engraved .
- Real rayskin with white leather wrapped handle •
- Two iron tsubas Lacquer finish scabbard •
- Cotton sword bag Sword weight 3.08 lbs .

MAZ-023D*

- .
- .
- ٠ •
- •
- Zinc alloy dragon tsuba Cotton sword bag Sword weight 2.98 lbs .
- •



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LU-014W*

- 43.70" overall, 27.90" blade, 7.5mm thick, 14.50" handle Hand sharpened carbon steel blade with blood groove •
- .
- . Real rayskin with black cord wrapped handle
- Zinc alloy tsuba White scabbard •
- •
- Sword bag and display stand Sword weight 3.08 lbs •
- .

LU-013*

- Zinc alloy tsuba Wood scabbard .
- •
- •



0*************************

LU-011*

LU-010*

43.70" overall, 27.90" blade, 7.5mm thick, 14.50" handle Hand sharpened carbon steel blade with blood groove Real rayskin with maroon cord wrapped handle •

43.70" overall, 27.90" blade, 7.5mm thick, 14.50" handle
Hand sharpened carbon steel blade with blood groove
Real rayskin with black cord wrapped handle
Zinc alloy tsuba
Lacquer finish scabbard
Optication strength browshold

- .
- .

Sword bag and display stand

Sword weight 3.08 lbs

- •
- Zinc alloy tsuba Lacquer finish scabbard with red wave imprint •
- Sword bag and display stand Sword weight 3.08 lbs
- .

•

•











MAZ-017B*

- 41.00" overall, 28.00" blade, 7.5mm thick, 11.00" handle
- Hand forged carbon steel blade with engraved
- Real rayskin with black cord wrapped handle Zinc alloy tsuba Lacquer finish scabbard

- Sword bag and a cleaning kit Sword weight 2.87 lbs





00

- TR-017BD* 41.00" overall, 28.00" blade, 7.5mm thick, 11.00" handle Hand forged carbon black damascus steel blade with blood groove Real rayskin with black cord wrapped handle Zinc alloy tsuba
- .
- Lacquer finish scabbard

Reverse Blade Katana

- SW-333DX*
- .
- Reverse Blade Katana 40.50° overall, 26.00° blade, 7.0mm thick, 11.50° handle Hand forged 1045carbon steel blade with blood groove Real rayskin with black cord wrapped handle

- Iron tsuba Lacquer finish scabbard Cotton sword bag Sword weight 2.98 lbs
- .
- •



- TR-024RD* 41.00" overall Reverse hand forged steel blade Black cord wrapped handle
- Red scabbard with sword bag



DYNASTY/TAI CHI SWORDS



Non Handmade Oriental Swords



NAGINATA/DUAL SWORDS



STICK SWORDS

JL-077BN*

- 40.00" overall
 20.50" stainless steel blade with Japanese inscription
 Brown lacquer handle
 Hand carved dragon on scabbard

SW-344N* • 40.50" overall • 27.25" stainless steel blade

with Japanese inscription Natural wood handle

Natural wood scabbard

SW-344R* • Burgundy lacquer finish



•

- JS-703B* 40.50" overall 27.25" stainless steel blade with
- Japanese inscription Black wood handle .
- Black wood scabbard

SW-870*

- 40.25" overall, 26.50" blade, 10.50" handle
 Rectangular handle and scabbard



- · 41.00" overall, 27.25" blade
- •
- Bamboo stick sword Stainless steel blade .

JL-012*

- 41.50" overall, 27.25" blade
- Bamboo stick sword .
- Stainless steel blade

inscription



NINJA SWORDS





















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Master Cutlery 2022 Wholesale International Catalog



MEDIEVAL SWORDS



MEDIEVAL SWORDS/SHORT SWORDS



SHORT SWORDS



SHORT SWORDS/NECK KNIVES



FANTASY



FANTASY



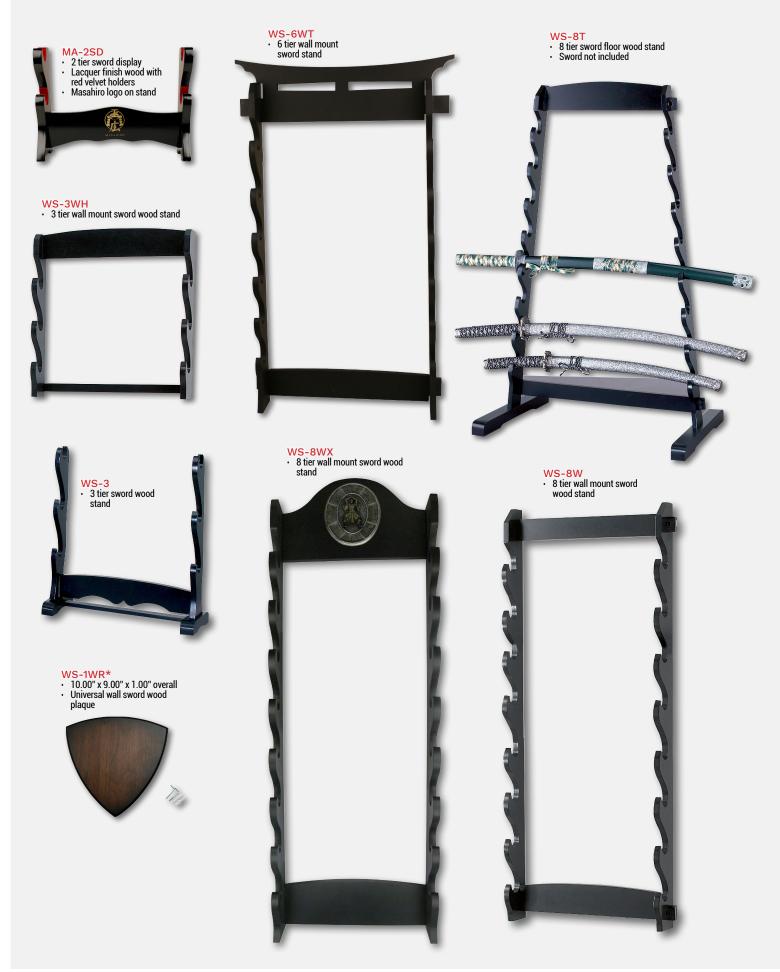
TANTOS/LETTER OPENERS



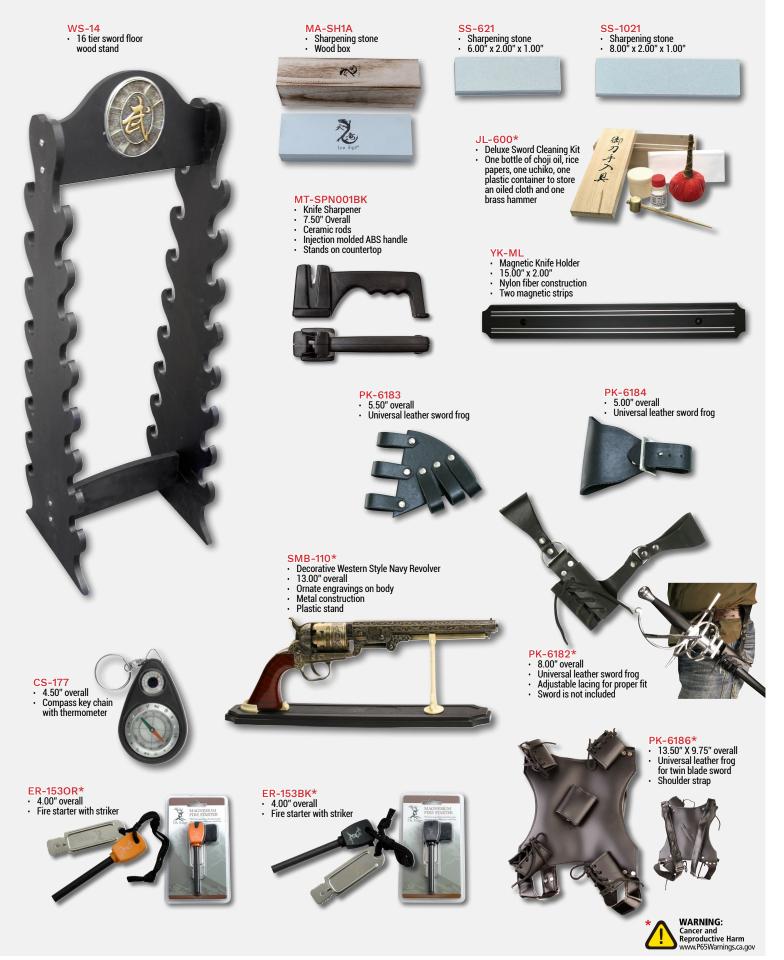
LETTER OPENERS/SWORD STANDS



SWORD STANDS



ACCESSORIES OTHER



CLEANING AND OILING

After using your knife, it is a good practice to clean and dry your knife (the entire knife, not just the blade). Even for the blades that are made with corrosion-resistant stainless steel, prolonged exposure to the elements can cause the steel's surface to oxidize. Folding knives should be kept clean of debris, particularly the locking device on the lock back knives.

Ensure that your knife remains clean. Wipe away debris and if needed, wash with a mild detergent, dry immediately and wipe with an oil moistened cloth. This is especially important if your blade should come in contact with salt water of if you live in an area near the water with damp or humid weather.

Due to the high carbon content of the steel in our blades, the blade may corrode over time if not properly cared for. To prevent this and to protect your knife, wipe the blade with an oil-moistened cloth and apply a light coating of oil (a drop or two) on the blade, pivot points and the locking notch of a lock back if your knife features one.

BLADE COATINGS

Many of our knives feature advanced coatings on the blades and while they are designed to hold up to repeated use, in time, scratches and other signs of wear should be expected and considered normal.

HANDLES

Handles made of wood can be occasionally rubbed with furniture polish or oil. Brass can be polished with household brass polish.

CARE

Do not use the cutting blade as a can opener, chisel, pry bar, screwdriver or for any heavy work for which your knife was not designed. Also, don't use the back of your knife as a hammer. It may break the springs, handles or pins.

STORAGE

Do not store knives in their sheaths. The leather collects moisture and can create pits on the blade.

OPENING AND LOCKING MECHANISM

LOCK BACK

The mechanism is essentially made of a "spine" on a spring. When the knife is opened, the spine locks into a notch on the back of the blade. To close the knife, push down on the exposed part of the spine (usually found in the middle or rear of the handle) to lift up the part of the spine in contact with the blade. This disengages the



lock, allowing you to swing the blade to a closed position.

LINER LOCK

A locking mechanism for folding pocket knives. A liner lock is a folding knife with a side-spring lock that can be opened and closed with one hand without repositioning the knife in the hand.



FRAME LOCK

The main difference between a liner lock and a frame lock is that a frame lock uses the handle to form the frame and therefore the lock. The handle, which has two sides, is often cut from a steel that is much thicker than the liner of most locks.



RAPID LOCK

Rapid Lock™ is an ambidextrous knife design. The Rapid Lock™ utilizes a small hardened steel bar that rides forward and back in a slot machined into both steel liners. The bar extends to both sides of the knife, spans the liners and is positioned over the rear of the blade. The bar engages a ramped portion of the



knife blade when it is pulled towards the user, releasing the blade. Two sets of ball bearings allow this knife to easily open and close with minimal wrist action. When the knife is open the tang is solidly wedged between the stop pin and the Rapid Lock® itself making it a safe and easy to use locking mechanism.

ACTION CLOSING SYSTEM (A.C.S.)

The A.C.S. lock uses a spring-loaded plunger to hold the knife open essentially locking the blade in place. Depressing the button lines up a notch in the plunger and allows the blade to pivot on the ball bearing system. The A.C.S. lock is a strong lock that doesn't require the user to put a finger in the blade's path when



closing the knife. The lock is both fast, safe and easy to use.

MANUAL

A manual folding knife has no spring or mechanical assistance and requires you to physically open the blade, using a thumb stud, a cut out, or groove.

SPRING ASSISTED

An assisted-opening knife is a type of folding knife which uses an internal mechanism to finish the opening of the blade once the user has partially opened it using a flipper or thumb stud attached to the blade.

BALL BEARING PIVOT (B.B.P.S.)

The B.B.P.S. opening system is a manual opening system that enables smooth, easy blade opening without the use of a spring or torsion bar to "assist" the blade out of the handle. Instead, the B.B.P.S. system uses a series of ball bearings that surround the pivot point of the knife blade. As the user pulls back on the flipper blade protrusion or pushes outward on the thumb stud, the ball bearings rotate so that the blade glides out of the handle then locks into place with the use of a frame or liner lock.

SLIP JOINT

Found most commonly on traditional pocket knives, the opened blade does not actually lock in a solid position but is held in place by a spring device that allows the blade to fold if a certain amount of pressure is applied.

BLADE SHAPE

CLIP POINT

One of the three most common knife blade shapes used (the others being the drop point and the spear point). Clip point blades have the appearance of having the forward third of the blade "clipped" off. The clip itself can be straight or concave. If the false edge is sharpened it increases the knife's effectiveness in piercing. It is also very popular on most Bowie knives.



DROP POINT

A drop point blade is another great allpurposes blade and is one of the most popular blade shapes in use today on hunting knives because of the controllable point. The back (unsharpened) edge of the knife runs straight from the handle to the tip of the knife in a slow curved manner.



SPEAR POINT

A symmetrical blade with an equal amount of curve on the spine and the cutting edge. The grind line of the primary bevel and the point both lie on the blade's centerline. Spear point blades often feature swedges or false edges on the back of the blade. It provides a very strong tip and is often used in throwing knives.



TRAILING POINT

A lightweight knife that has a back edge that curves upward. Trailing point blades provide a large curved cutting area ("belly") and are optimized for slicing or skinning. They are most common on skinning and fillet knives.



STRAIGHT BACK

Has a curved edge, and flat back. This lets a lightweight knife have a larger curve on its edge. Such a knife is optimized for slicing or slashing. Trailing point blades provide a larger cutting area, or belly, and are common on skinning knives.



ΤΑΝΤΟ

The tanto blade has a high point with a flat grind, leading to an extremely strong point. It is also a heavy duty blade perfectly suited for tactical knives. This blade shape is excellent for prying, scraping, and piercing through various materials.



WHARNCLIFFE

Originally used by sailors, as the shape of the tip prevented accidental penetration of the user's hand with the sudden motion of a ship. Is very much like a standard blade shape turned upside down. The blade has a totally flat cutting edge, and the spine of the blade drops gradually until the tp forms a point.



SAW BLADE

Consisting of a tough blade, wire, or chain with a hard toothed edge. It is used to cut through material, most often wood. The cut is made by placing the toothed edge against the material and moving it forcefully forth and less forcefully back or continuously forward.



NEEDLE POINT

A sharply-tapered acuminated point. It is frequently found on daggers such as the stiletto. Its long, narrow point reduces friction and increases the blade's penetrative capabilities.



HAWKBILL

A sharply curved blade sharpened on the concave side. Designed for cutting with a pulling stroke, it is commonly used by commercial fishermen for cutting line, webbing and netting.



GUT HOOK

A special type of blade in which the spine has a sharpened semi-circle ground into it. Often used by hunters for field dressing, the "hook" in the spine is placed in a small cut in the underside of the animal and pulled like a zipper. The small hook opens the abdomen of the animal without slicing into the muscle, possibly affecting the quality of the meat.



FILLET

A kitchen knife used for filleting. Very flexible boning knives are used to fillet and prepare fish. They have blades about 15 cm to 28 cm (6 to 11 inches) long, allowing them to move easily along the backbone and under the skin of fish.



PEN

Originally used for trimming quills also known as "dressing". With the invention of the drip pen in 1820, the use of pen knives changed to stationary openers and general use knives but the name stuck. The larger sibling of the Pen is called the Spear blade.

SPEY

With the curved end of the blade being closer to perpendicular to the blade's axis than other knives and lacking a point, making penetration unlikely, spey blades are common on Trapper style pocket knives for skinning fur-bearing animals. A very useful blade for working with livestock and for carvers.



HANDLE MATERIAL

ALUMINUM

Aluminum is very durable and provides a solid feel without the extra weight of steel. It can be formed to provide a very comfortable and secure grip. The most common finishing process for aluminum is anodization which adds color and protection.



STAINLESS STEEL

Provides excellent durability and resistance to corrosion but is not particularly lightweight. In addition, stainless steel handles can be rather slippery so manufacturers have to incorporate etching or ridges to provide the required friction. Quite often, you'll see stainless steel used in combination with plastic or rubber, to improve the grip.



TITANIUM NITRIDE (TiNite)

Sometimes known as TiNite, is an extremely hard ceramic material, often used as a coating on steel. It's used to harden and protect cutting and sliding surfaces, for decorative purposes (due to its appearance), and as a non-toxic exterior.

G10

A fiberglass based laminate. Layers of fiberglass cloth are soaked in resin and are compressed and baked. The resulting material is very hard, lightweight, and strong. Surface texture is added in the form of checkering. G-10 is an excellent material for tactical folders because of its ruggedness and lightweight properties.



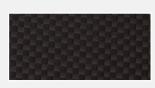
MICARTA

Similar construction as G10. The layers of linen cloths are soaked in a phenolic resin. The end product is a material that is lightweight, strong, as well as having a touch of class (thus dressier than G10). Micarta has no surface texture, it is extremely smooth to the touch. It is a material that requires hand labor, which translates into a higher priced knife.



CARBON FIBER

Refers to carbon fiber laminate when used to describe knife handle materials. Like Micarta, it is a resin laminate formed by compressing layers of material soaked in epoxy or phenolic resins, in this case carbon fiber cloth. Carbon fiber comes in many different colors though black is the most common. Carbon fiber is a



very tough material for knife handles and is lighter than both G10 and Micarta.

TITANIUM

Is a metal known to be harder but lighter than steel. While stainless steel handled knives are usually on the heavy side, titanium provides the toughness and durability of a metal handle without so much weight. Titanium offers the most corrosion resistance of any steel. It has a good "feel" and makes an excellent handle material.



STAG

Stag is another material that is extremely popular. The charm of stag comes from the attractive look and rough texture of the surface that gives a nice grip. Stag is derived from naturally shed deer antlers. When exposed to open flame, stag takes on that slightly burnt look.



WOOD

Wood knife handles vary from the more common wood species to the most exotic and the price ranges accordingly. Fancy and exotic wood handled knives are especially popular with collectors. A good quality wood handle will be durable and can be attractive as well.



PAKKAWOOD

A hard wooden laminate that is resistant to heat and is usually used to make handles for cutlery and cooking utensils.



MAPLE BURL WOOD

Wood material from the burl part of a maple tree.



ROSEWOOD

Rosewood refers to any of a number of richly hued timbers, often brownish with darker veining but found in many different hues.



ZEBRAWOOD

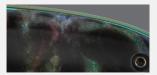
Zebrawood has an interesting zebra-like appearance, with narrow alternating dark and light stripes. The colors typically range from black or dark brown stripes on a cream to golden-yellow background. It has a moderately coarse texture with open pores, and a wavy to interlocked grain pattern.



Zebrawood is rated very high for stiffness, toughness, crushing strength, and density characteristics.

ABALONE

Its most popular use is for gentleman's pocket knives where it would not be exposed to the rough and tumble of heavy duty outdoor use. There is also an imitation abalone made from a type of plastic which is used mainly for pocket knife handles.



HANDLE MATERIAL

RESIN

Solid or highly viscous substance of plant or synthetic origin that is typically convertible into polymers. Resins are usually mixtures of organic compounds.



C-TEK

C-Tek Resin infused aluminum honeycomb handle material. The material is absolutely stunning in its appearance and its ability to reflect light and gives a whole new depth to the knife making art. Available from transparent to opaque.



DELRIN

AKA Polyoxymethylene(POM) is a crystalline plastic ideal for high strength and stiffness properties. Used most frequently (on account of its resistance to corrosion) on industrial wear and gears.



A highly prized knife handle material! White Mother of Pearl comes from the silver lip shell. It is also very similar to abalone from the standpoint of durability and uses.



RAYSKIN

Samekawa (Samegawa) or Ray Skin is the fish skin taken from a stingray or shark. It is often used on the tsuka of a Katana, Wakizashi or Tanto.



TIMASCUS

Timascus is made by placing two different alloys of titanium into a metal box, filling the enclosure with inert gas and applying both heat and pressure to have the two alloys to forge laminated together. It is corrosion resistant and creates a unique look.



LEATHER

Leather handles are seen on some hunting and military knives. Leather handles are typically produced by stacking leather washers, or less commonly, as a sleeve surrounding another handle material. Leather knife handles are attractive but not as durable as synthetic materials.



BONE

Bone used for knife handles is taken from naturally deceased animals. Bone is a very good and common material for knife handles as it is durable, fairly easy to shape and can be very attractive.



BUFFALO HORN

Hair of an animal. It's visually appealing, but it's prone to natural expansion and contraction and is less durable than most other natural materials. None of that makes it unsuitable for knife handles -- those are just the characteristics of horn knife handles.



ABS

Acrylonitrile butadiene styrene (ABS) is a common thermoplastic polymer. It combines strength and rigidity with the toughness of rubber. Inlaid in steel handles, it also offers non-slip grip characteristics.



NYLON FIBER

Nylon materials reinforced with glass fiber is well known for being strong, tough, zero maintenance and inexpensive.



DOUBLE INJECTION MOLDING

Double Injection molding is a manufacturing process for producing parts by injecting 2 different materials into a mold.



RUBBER

Often used as an inlay to other materials which allows for vibration absorption. Also improved grip in any weather condition.



BLADE FINISH AND COATING

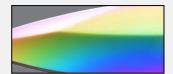
STONEWASHED

A stonewashed finish refers to tumbling the blade in an abrasive material. This finish easily hides scratches, while also providing a less reflective nature than a brushed or satin finished blade. A very positive benefit of stonewashed blades/handles is that they are low maintenance and preserve their original look overtime.



TITANIUM NITRIDE (TiNite)

Sometimes known as TiNite, is an extremely hard ceramic material, often used as a coating on steel. It's used to harden and protect cutting and sliding surfaces, for decorative purposes (due to its gold appearance), and as a non-toxic exterior.



SATIN FINISH

Semi-shiny finish with a luster falling between bead blasted (matte) and mirror polish (high gloss). The most popular finish on production knife blades.



BLACK-OXIDE COATED

Or blackening, is a conversion coating for ferrous materials that is used to add mild corrosion resistance and for an appealing black appearance. Tends to be favored in tactical applications due to its non-reflective nature.



MIRROR POLISH

Done by hand, polishing the metal into a highly reflective surface. While it provides a great look and offers better corrosion resistance due to the smoothness of the blade, this finish type involves a lot of polishing to maintain its look. The amount of skill used to create this finish often results in an expensive blade.



ACID ETCHING

Makes use of a chemical reaction between an acidic etchant solution and the steel of the blade.



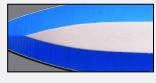
DAMASCUS STEEL

A relatively expensive blade material, easily distinguished by the lines created by the multiple layers of steel fused together with heat. Excellent toughness and edge holding capabilities.



ELECTRO PLATING

Electroplating is a process that uses electric current to reduce dissolved metal cations so that they form a coherent metal coating on an electrode. This allows a variety of colors use to bond to stainless steel.



BEAD BLAST

Bead blasting is the process of removing surface deposits by applying fine glass beads at a high pressure without damaging the surface. Commonly found on tactical folders and fixed blades, for it provides a 100% subdued, non-glare finish.



DUAL FINISH

A combination of two different blade finishes on a single blade, for example, satin finish on the blade upper and stonewash on the lower part of the blade.



ANODIZING

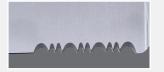
An electrochemical process which adds color to aluminum, which is especially conducive to this coloring process. Depending on the voltage used, colors can vary (high voltage = dark color, low voltage = light color).



OTHER FEATURES & INFO

SERRATION

Type of blade used on saws and on some knives or scissors. It is also known as a dentated, sawtooth, or toothed blade. Usually occupy half to a quarter of the plain blade space. It cuts faster but never a clean cut like a plain edge blade.



JIMPING

Notches on the spine of a knife blade, or other places on a knife, designed to help prevent your hand from slipping during use.



FULL TANG

The part of the blade that connects to the handle. Also serves as the foundation of the handle.



LANYARD HOLE

A hole in the butt end of the knife to enable to user to attach a cord or lanyard.



SWIVEL FLASHLIGHT

Attached LED flashlight on side of handle, which can swivel out 90° to use in a dark environment.



CARBIDE TIP

Glass breaker tip made by tungsten carbide steel.



ROPE CUTTER

AKA, seat-belt cutter. A single or crossed blade assembly built in the handle, usually toward the back end.



CARABINER

A convenient spring loaded metal loop that allows attachment of knives, gears or other components for easy carry.



FLIP OUT ROPE CUTTER AND **BOTTLE OPENER**

Conveniently hidden inside the handle, just flip them out using your thumb to either tool.



PARACORD

The addition of paracord to a handle as a substitute for traditional material, adds grip and aesthetic appeal to the knife. The paracord can also be removed from the knife and use in emergencies.





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